

WW70
OPAQUE PAINT SYSTEM WITH PRIMING OIL FOR EXTERIOR WOODEN CLADDINGS

Pinja Wood Stain	314 6909
Pinja Pro Primer N	9607201
Pinja Pro	244-s

Waterborne system WW70 is pigmented paint system for exterior sawn and planed wooden claddings.

Pinja Wood Satin is water based wood stain. It protects wood against moisture, sunlight and dirt. It delay water penetration into the wood and therefore decreases the moisture cracking of the wood surface. Alternative products for Pinja Wood Satin are Pinja Oil and Pinja Color Oil.

Pinja Primer N is water-borne alkyd primer for sawn and planed wood claddings. It has excellent adhesion both sawn and planed wood.

Pinja Pro is flexible acrylate top coat. It protects the wood against moisture, sunlight and dirt. The paint film has low water absorption properties which decreases the cracking of the wood. Pinja Pro is tintable in Avatint tinting system.

Recommended wet film thickness is 125 - 160 g/m² each layer which corresponds about 40-50 µm dry film thickness. Recommended total dry film thickness is for two layer system is 80-100 µm.

3-LAYER SYSTEM FOR EXTERIOR WOODEN CLADDINGS

	Product	Application method	Wet film thickness
Impregnation	Pinja Wood Stain	Spraying, vacuum, brushing machine	80–120 g/m ²
Primer	Pinja Pro Primer N	Spraying, vacuum, brushing machine	125–160 g/m ²
Top coat	Pinja Pro	Spraying	125–160 g/m ²

PRODUCT PROPERTIES

Solid Content	10 vol-%	(314 6909)
	37 vol-%	(960 7201)
	40 vol-%	(244 6001)

Specific gravity	1.0 kg/l	(314 6909)
	1.2 kg/l	(960 7201)
	1.2 kg/l	(244 6001)

Drying times		100–120 g /m²	+23°C	+50°C
	Pinja Wood Stain	Dry to repaint	10–60 min	5–20 min
	Pinja Pro Primer N	Dry to repaint	24 h	3–6 h
	Pinja Pro	Dry to stack	5–8 h	2–4 h

Gloss Matt

Application methods Spraying, vacuum, brushing machine

Cleaning of equipment Water or Tool Cleaner.

Colours AVATINT tinting systems. For exterior use it is recommended to use the shades on the Wooden Facades colour card.

SURFACE PREPARATION	The surface to be treated has to be clean and dry. The moisture content of sawn timber has to be below 20%.
APPLICATION CONDITIONS	During application and drying the temperature of the air, paint and surface should be at least +10°C. The relative humidity should not exceed 70%. Good ventilation is needed during the drying process.
SYSTEM	<p>Impregnation Stir the Pinja Wood Stain well before application. The proper application viscosity is 10–13 s (DIN4). Apply Pinja Wood Stain and check that it covers all the surfaces. Let the product dry. In normal conditions when temperature is 20–30°C the minimum drying time is about 10–60 min.</p> <p>Priming Stir the Pinja Pro Primer N well before application. If needed primer is possible thin up to 30% with water. Apply Pinja Pro Primer N evenly about 125–160 g/m² wet film thickness and check that it covers all the surfaces. Let the product dry. In normal conditions when temperature is 20–30°C the minimum drying time is about 24 hours.</p> <p>Top coat Stir the Pinja Pro well before application. Normally the paint is used in delivery viscosity but max. 10% thinning with water is possible. The right nozzle size is 0.011 or 0.013" and angle 20 or 40 and the spraying distance from object about 20–25 cm.</p> <p>Spray the Pinja Pro evenly about 125–160 g/m² wet film thickness and let the paint dry. In normal conditions when temperature is 20–30°C the drying time is minimum 5–8 hours.</p> <p>Stacking temperature below +30°C.</p> <p>Drying and recoating times are related to the film thickness, temperature, the relative humidity of the air and ventilation.</p>
STACKING	In order to avoid surface damages painted panels are recommended to stack so that the paint surface is against wood surface. Surface temperature must be under +30°C and between panels is recommended to put some soft material. Drying and stacking properties must be tested before starting the full scale painting.
MAINTENANCE PAINTING	Remove dirt, mould and loose particles from the surfaces. Remove loose paint with scraper and brush the surface clean with a steel brush. Wash down dirty and mouldy surfaces with Tikkurila Mould Removal according to the instructions. Repaint surface according to the instructions of maintenance paint. Pinja Pro, Ultra and Pika-Teho are suitable products for maintenance painting.

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