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<b>SURFACE PREPARATION</b>	The surface to be treated has to be clean and dry. The moisture content of sawn timber has to be below 20%.
<b>APPLICATION CONDITIONS</b>	During application and drying the temperature of the air, paint and surface should be at least +10°C. The relative humidity should not exceed 70%. Good ventilation is needed during the drying process.
<b>SYSTEM</b>	<p>Stir the Ultra Pro 30 well before application. Normally the paint is used in delivery viscosity but max. 10% thinning with water is possible. The right nozzle size is 0.011 or 0.013" and angle 20 or 40 and the spraying distance from object about 20–25 cm.</p> <p>Spray Ultra Pro 30 evenly about 125–160 g/m<sup>2</sup> wet film thickness and let the paint dry. In normal conditions when temperature is 20–30°C the drying time is minimum 2–4 hours. Drying time in conventional oven in 40–50°C temperature is about 5–20 min. Drying and recoating times are related to the wet film thickness, color shade, temperature, the relative humidity of the air and ventilation.</p> <p>The colours of VC-base paint might need longer drying time than the colours of VVA base.</p> <p>Apply second coat same way as first coat.</p> <p>Stacking temperature below +30°C.</p> <p>Drying and recoating times are related to the film thickness, temperature, the relative humidity of the air and ventilation.</p>
<b>STACKING</b>	In order to avoid surface damages painted panels are recommended to stack so that the paint surface is against wood surface. Surface temperature must be under +30°C and between panels is recommended to put some soft material. Drying and stacking properties must be tested before starting the full scale painting.
<b>MAINTENANCE PAINTING</b>	Remove dirt, mould and loose particles from the surfaces. Remove loose paint with scraper and brush the surface clean with a steel brush. Wash down dirty and mouldy surfaces with Tikkurila Mould Removal according to the instructions. Repaint surface according the instructions of maintenance paint. Ultra and Pika-Teho are suitable products for maintenance painting.

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