

**TP67**
**Temazinc 99  
Temacoat GPL-S MIO  
Temathane PC 80**

The polyurethane systems TP67 are suitable for steel surfaces exposed to severe climatic conditions. The primer of the system, TEMAZINC 99, a zinc rich epoxy paint, offers cathodic protection for the steel. TEMATHANE PC 80 polyurethane paint forms an easy to clean finish with good gloss and colour retention properties. The systems are suitable for application both in the field and in painting shops.

<b>Corrosivity categories/durability according to ISO 12944</b>	<b>Tikkurila code</b>	<b>Treatment</b>
<b>Steel surfaces</b>		
<b>Corrosivity categories C3, C4</b>		
Steel surfaces outdoors in urban, maritime and industrial environment with high demands on aesthetics and resistance. Eg. for pipelines and storage tanks in oil industry.	<b>TP67</b> TEMAZINC 99 TEMACOAT GPL-S MIO TEMATHANE PC 80 DFT	<b>EPZn(R)EPPUR180/3-FeSa2½</b> 40 µm 100 µm <u>40 µm</u> 180 µm
<b>A1.20, A4.15, A5I.04, A5M.05</b>		
<b>Corrosivity categories C4-H, C5-I-M, C5-M-M</b>		
Steel surfaces outdoors in urban, maritime and industrial environment with high demands on aesthetics and resistance. Eg. process areas in oil industry. According to SFS 5873, system A5I.04, A5M.05	<b>TP67</b> TEMAZINC 99 TEMACOAT GPL-S MIO TEMATHANE PC 80 DFT	<b>EPZn(R)EPPUR240/4-FeSa2½</b> 40 µm 2 x 60 µm <u>80 µm</u> 240 µm
<b>A5I.05, A5M.06</b>		
<b>Corrosivity categories/durability C5-I-H, C5-M-H</b>		
Steel surfaces outdoors in urban, maritime and industrial environment with high demands on aesthetics and resistance.	<b>TP67</b> TEMAZINC 99 TEMACOAT GPL-S MIO TEMATHANE PC 80 DFT	<b>EPZn(R)EPPUR320/5-FeSa2½</b> 40 µm 2 x 80 µm <u>2 x 60 µm</u> 320 µm
<b>Corrosivity categories/durability C5-I-H, C5-M-H</b>		
Steel surfaces outdoors in urban, maritime and industrial environment with high demands on aesthetics and resistance.	<b>TP67</b> Temazinc 99 Temacoat GPL-S MIO Temathane PC 80 DFT.	<b>EPZn(R)EPPUR320/4-FeSa2½</b> 60 µm 2 x 100 µm <u>75 µm</u> 335 µm
The paint system fulfills the requirements set in the standard NORSOK M-501 rev. 5:2004 table A.1.		

**Marking of paint systems: TP67-SFS EN ISO 12944-5/A4.15 (EPZn(R)EPPUR240/4-FeSa2½)**

**COLOURS**

The product is tintable with TEMASPEED colorants, thus ensuring the possibility to get shades from RAL-, BS-, NCS- and other colour cards.

**SUITABLE SHOP PRIMERS**

TEMAWELD ZSM, zinc silicate.  
(temporary protection, should be removed before TEMAZINC 99 application)

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<b>SURFACE PREPARATION</b>	Oil, grease, salts and dirt are removed by appropriate means. (ISO 12944-4)  <b>Steel surfaces:</b> Blast clean to grade Sa2½. (ISO 8501-1)
<b>APPLICATION CONDITIONS</b>	The surface must be clean and dry and the surface temperature should remain at least 3 °C above the dew point. During application and drying the temperature of the air, paint and surface should be a minimum of + 10 °C. The relative humidity should not exceed 80 %.
<b>APPLICATION</b>	The paint should be mixed thoroughly before application and then applied in an even coat on the dry and clean surface. Application with airless or conventional spray, brush or roller. Stripe coating of sharp edges, welding seams etc. should be done by brush or roller.
<b>MAINTENANCE PAINTING</b>	<b>Maintenance</b> Touch-up painting is sufficient for maintenance when the rust grade is Ri1 - Ri3. (ISO 4628-3) Damages caused by transport or installation may also be repaired by touch-up painting. Remove all loose paint, clean rusty areas according to system demands. On steel surfaces small areas can be grinded or wire brushed to preparation grade St2. (SFS-ISO 8501-1) Level off the edges between the old paint film and the cleaned up areas. When using blast cleaning, be sure that there are no cracks in the remaining paint film. If the entire surface has to be overcoated, abrade the old topcoat to a rough finish. Remove all dust and other cleaning residues. Apply primers and finish according to the original paint system, qualities and film thicknesses.  <b>Repainting</b> When the rust grade is Ri4 or Ri5, the entire coating must be renewed. Remove the old paint film and clean the surfaces to preparation grade Sa2½. Recoat in accordance with the original paint system.
<b>PRODUCT INFORMATION</b>	More detailed product information is available in respective data sheets.

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